

# NORTH DAKOTA STATE QUILTERS' SHOWCASE

**Mandan Community Center**  
901 Division St., Mandan, ND

**January 22-23, 2010**

Friday 3 pm to 9 pm CT—Saturday 9 am to 5 pm CT

**[www.ndsqc.org](http://www.ndsqc.org)**

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### Your \$5 admission gets you into:

- Judged Quilt Show
- Exhibition of Blue Ribbon Winners
- Guild Challenge Display **NEW**
- Vendors
- Vendor Demonstrations
- Quilt Sales
- Quilters' Connection
- Charity Quilting
- Quilt Documentation
- Quilting Fellowship & Fun

### Optional Activities:

- Full Day Class **NEW**  
"Beyond Stippling"  
taught by national teacher  
Elizabeth Spanring, LaCenter, WA
- Lectures - \$5 each
- Quilt Appraisals **NEW**  
appointments suggested

**See website for complete details or call:**  
**LeAnn Harner - 701-667-4185**  
**Debra Forsberg - 701-258-0675**

# SCHEDULE OF EVENTS

## Friday, January 22:

**3:00–9:00 PM - Quilt Show, Special Exhibits, Merchants Mall and Quilters' Connection Open**

**5:30 PM - Lecture - "PHOTOS ON QUILTS"** By Brenda Tangedahl, Bismarck

If you have never used photos on your quilts, Brenda has many fun ideas to share on ways to incorporate photos, products to use, and what's new out there to help you with this process. She will also show labels and a purse using photo transfers. If you have ideas or samples you are welcome to bring them along for an informal sharing time at the end of this session.

**7:00 PM - Lecture - "GUILD EXCHANGE"** Moderated by LeAnn Harner, Mandan

Have you ever done a block exchange? You get a variety of fabrics, colors, and sometimes even sizes. Putting them all together in a pleasing composition can be a challenge, but always results in something uniquely beautiful. Our individual members are like those blocks. We have different ideas, strengths and weaknesses, and the way we combine those makes for an interesting guild. **This session is designed for guild leaders** to exchange ideas on what's worked for programs, activities, communications, etc. and what hasn't. You might even find solutions for a problem or two. We hope every guild will send at least one person. (Lecture is FREE to NDSQC members and member guilds, \$5 for others, but all are welcome.)

## Saturday, January 23:

**9:00 AM-4:00 PM - Quilt Class - "Beyond Stippling"** (Pre-registration required)

**9:00 AM-5:00 PM - Quilt Show, Special Exhibits, Merchants Mall and Quilters' Connection Open**

**10:00 AM - "YOU AND YOUR LONG-ARM QUILTER"** By Florence Harsche, Bismarck

Preparing your quilt for your long-arm quilter can sometimes be frustrating. Learn from a long-time long-arm quilter what to expect, from preparing your backing to different stitching designs that may be available to you. Discussion will range from pantograph patterns to free-motion designs to border designs. She will explain how to understand price quotes and invoices. Be prepared to take notes for later reference.

**11:30 AM - "THE MANY WAYS OF APPLIQUE"** By Susan Schwarz, Bismarck

Susan will lead you on an appliqué journey, hoping to intrigue you enough into trying it in one form or another. She truly believes that appliqué on a quilt enhances it tremendously. She will discuss many various methods from hand work to machine work as well as many tools of the trade; some old, some new and some that are unique to the process of appliqué. Susan will have examples of the various ways to accomplish raw-edge, fused, turned edge and machine stitched variations.

**1:00 PM - Lecture - "HEXAGON HERE, HEXAGON THERE. . .and you never know where you'll find one!"**

By Patty Brethem, Minot. Patty has actually found most of hers on the Internet. Over the past three years she has acquired a lovely collection of Grandmother's Flower Garden quilts, tops and blocks she'll share with you. Hand cut, hand pieced, and hand quilted, this popular design from the 1920s-1930s is especially charming in the original feed sack prints. See Patty's treasures and become inspired to try making one yourself--or go searching for some she has missed!

**2:30 PM - Lecture - TRUNK SHOW** By The Mosaics, Bismarck/Mandan

The Mosaics are a lively group of eight quilting friends who have been meeting monthly for about eight years. They work on different projects in an attempt to expand their knowledge of quilting as they enjoy their time together. In the process, they have acquired a large collection of quilts done in all styles, which they will share with you. Come see their quilts and share the fun!

**NOTES:** Admission to lectures is \$5 per person payable at the entrance to the lecture room.

You do not need to pre-register for any lectures.

There is a \$5 per day charge to attend the Quilt Show and Merchants Mall.

Concessions are available on-site, so plan to stay for the day....or both days!

The site is handicap accessible.

## **Directions to the Community Center**

From I-94, take Exit 152 and turn south. This puts you on Sunset Drive. Keep driving south until you see a large brick building on the right.

The Community Center is located at the intersection of Sunset Drive and Division Street. Call 667-3260 if you have difficulty locating the building.

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## Additional Information About the Quilt Show

A registration form to exhibit your quilt in our show should be inside this brochure. If not, please go to our website ([www.ndsqc.org](http://www.ndsqc.org)) or contact one of the committee members on the next page.

**Judging Optional** - In order to welcome the largest variety of thoughts on judging quilts, professional judging is optional at Showcase. Only the owner will see the judge's comments. Financial awards will be given to ribbon winners. Viewers' choice is also available for our guests who enjoy that process.

**Entry Deadlines** – Please mail all show entry forms to Debra Forsberg by **December 31**. This includes judged, not judged, consignment and Blue Ribbon display items. This helps us plan the layout so hanging the entries will flow smoothly. Please allow extra time when mailing your forms and shipping your entries to reach their destination a few days early...just in case.

Those of you in the NE quadrant (or between Devils Lake and Bismarck) may wish to coordinate with Betty Jo Keith who will transport quilts to Bismarck/Mandan before Showcase. Anyone else willing to help with transportation from another part of the state should contact the Show Chair. Of course, you may ship or hand deliver yourself as stated in the entry information.

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### QUILTERS' CONNECTION

Looking for someone to teach a class or to help you get some of your quilt tops finished? You may find both at Showcase 2010. Teachers and professional quilters have been invited to display samples of their work/classes, brochures, and/or business cards. They will be available to visit with you to answer questions. They have also been encouraged to bring their appointment books so you may schedule with them at Showcase.

**Teachers and Quilters**-Tables are available for \$25 fee for the entire event or one day. Space is limited and on a first-come-first-serve basis. (Please reserve your space early.) Space will be available for those unable to attend Showcase to display their business cards and/or brochures they wish to share with the public.

Contact Florence Harsche for more information or to reserve your space. You may reach Florence at [mfcreations@msn.com](mailto:mfcreations@msn.com) or (701) 258-2488.

**Challenge 2010: Home & Hearth** - What does 'home & hearth' mean to you? Modeled after journal quilts, we invite you to depict what this phrase means to you in an 8.5" (w) x 11" (h) quilt. Pictorial, abstract, or combination - let your imagination soar!

**Log Cabin Quilts** – To go along with the Home & Hearth theme, our traditional quilt category this year is the log cabin. There are a number of arrangements and variations for these versatile blocks. Whether antique or modern, we look forward to seeing yours!

**Consign Your Quilts** - Would you like to make some cash from your quilting? Let us help you find new homes for your creations, antiques, extra tops or unfinished projects. Simply complete the entry form (so we have information to tag your quilt), check the "consignment only" section, and mail by December 31 with your \$5 fee. NDSQC will retain a 20% commission of any items sold, so price accordingly.

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### Motel Rooms Available:

NDSQC has reserved a block of rooms at the Seven Seas in Mandan (just up the road from the Community Center). The block will be held until January 5th. **Call 1-800-597-7327 for reservations.** The price quoted was \$65.00 per night. The Seven Seas has a restaurant and is next to a gas station and convenience store.

Directions: From I-94, take Exit 152 and turn north. At the stop sign, turn left (west) and you'll drive right to the motel!

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### APPRAISALS

Have you ever wondered what your quilts might be worth? Here's your opportunity to meet with Laurie Rott, Fargo, who is working towards certification as a quilt appraiser. She'll look at your quilt, take photos, measurements and any history you might have about the maker, fabric, etc., then send you a written appraisal for \$25/quilt.

**It is strongly suggested you make an appointment in advance** by emailing Laurie at: [lauriequilt@cableone.net](mailto:lauriequilt@cableone.net) or calling 701-232-8468. You can try just walking in, but be prepared to wait. The appraisal process takes approximately 60 minutes per quilt.

*NOTE: Most insurance companies want certified appraisals. These appraisals can not be used for insurance purposes, and are only for your information. Many times contemporary quilts will appraise higher than antique quilts.*

**NEW**

## About Us:

The North Dakota State Quilt Council (NDSQC) was formed in 2001 to promote quilting as an art form statewide. The Council has worked to create a communication network for quilters across the state of North Dakota. We publish a quarterly newsletter, assist the State Fair with bringing in certified judges, assist local guilds in bringing in teachers, and provide a quilt documentation program. The Council has established a web site and an e-group. Our ND Quilt Services Directory lists our state's quilting businesses and organizations. We are pleased to offer the North Dakota State Quilters' Showcase, a two day event which brings us all together.

**WANT TO HELP?** If you're interested in learning how events such as Showcase come together, or have an interest in a specific portion of the event (such as Lectures, Show or Publicity) please contact the person handling your area of interest.  
(See committees in next column.) Thank you!

## Our Documentation Committee:

NDSQC's Documentation Committee records quilts constructed before 1960. Quilts may either be made in ND or made elsewhere but are in ND now. The quilt is hung upright for a full photo and a close up. Three pages of information are collected on the quilt itself, the maker (if known), and the current owner. Copies of the photos and paperwork plus a fabric label acknowledging the documentation will be given to the owner. Appointments must be scheduled.

If you have a pre-1960 quilt which has not been documented and would like to **schedule an appointment** during the Showcase; please contact Debra Forsberg at 701-258-0675 or [Deb\\_For@msn.com](mailto:Deb_For@msn.com).

**Please Participate!** Everyone is welcome to exhibit at Showcase. Since we all learn from each other, whether it's a technique, a color combination or an embellishment idea, we hope you will share your creations at Showcase events. Every quilt you share is a learning experience for others. Every quilt has value and helps brighten the world.

**Tell your friends about Showcase!**

## SPECIAL EXHIBITS

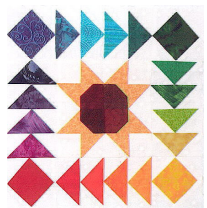
A highlight of every Showcase is seeing some of ND's best quilts in our [Blue Ribbon Exhibit](#). We invite quilts which won blue ribbon or higher awards at quilt shows held in North Dakota in 2009 to honor the makers and provide an opportunity for the public to see ND's best quilts. This special exhibit is not part of the Judging or Viewer's Choice processes and *uses a separate registration form*. **Please encourage your local winners to participate.**

**NEW Display of Guild Challenges** - Did your guild hold a challenge in the past couple of years? How about showing those projects to the rest of the state? We're giving member guilds the option of renting display space, for \$25 for one 8' high x 10' wide section (our cost) for as many sections as they need. If your guild isn't an NDSQC member, we're charging \$30 up front, plus \$25/section. You can advertise the work of your guild members and promote your guild. We hope you'll share your great challenge ideas and projects!

**See you at Showcase 2010**

## Showcase Committees

<b>Showcase Chair</b>	LeAnn Harner	667-4185 <a href="mailto:quilt@starband.net">quilt@starband.net</a>
<b>Lectures</b>	Cindie Haakenson	366-4394 <a href="mailto:haaknson@utma.com">haaknson@utma.com</a>
<b>Quilters' Connection</b>	Florence Harsche	258-2488 <a href="mailto:mfcreations@msn.com">mfcreations@msn.com</a>
<b>Show Entries</b>	Debra Forsberg	258-0675 <a href="mailto:Deb_For@msn.com">Deb_For@msn.com</a>
<b>Treasurer</b>	Linda Guidinger	838-1702 <a href="mailto:guidinger@srt.com">guidinger@srt.com</a>
<b>Vendors</b>	Betty Jo Keith	247-2424 <a href="mailto:baskeith@polarcomm.com">baskeith@polarcomm.com</a>
<b>Publicity</b>	LeAnn Harner	667-4185 <a href="mailto:quilt@starband.net">quilt@starband.net</a>
<b>Printing</b>	Debra Forsberg	258-0675 <a href="mailto:Deb_For@msn.com">Deb_For@msn.com</a>
<b>Fundraiser</b>	Jill Nesheim	426-9798 <a href="mailto:jcnquilter@yahoo.com">jcnquilter@yahoo.com</a>



# North Dakota State Quilt Council

## North Dakota State Quilters' Showcase

### 2010 Entry Form

Entrant Name \_\_\_\_\_ Category No. \_\_\_\_\_  
Address \_\_\_\_\_ Cat. Name \_\_\_\_\_  
City \_\_\_\_\_ Title of Entry \_\_\_\_\_  
St, Zip \_\_\_\_\_ Width \_\_\_\_\_ Length \_\_\_\_\_  
Email \_\_\_\_\_  
Phone \_\_\_\_\_ Name of Quilter \_\_\_\_\_  
Pattern Sources \_\_\_\_\_  
Entry to be Judged? \_\_\_ Yes \_\_\_ No  
 Hand Quilted  Home Quilted  
 Commercial Quilted  Not for Sale  
 Consignment display within the show  
 Special Consignment area  
Consignment Price \$ \_\_\_\_\_  
(Include 20% consignment fee)

\_\_\_ Will deliver or ship (circle one) to ARRIVE by **Tuesday, January 19**, to:

Debra Forsberg 701.258.0675  
1509 Crestview Lane [Deb\\_For@msn.com](mailto:Deb_For@msn.com)  
Bismarck ND 58501-3052

\_\_\_ Will coordinate with Betty Jo Keith, Lakota ND who plans to bring quilts to Bismarck prior to the event.

You may reach Betty Jo at 701.247.2424 or [baskeith@polarcomm.com](mailto:baskeith@polarcomm.com)

Please enter your guild name \_\_\_\_\_

\_\_\_ Will pick up at Mandan Community Center on Saturday, January 23 between 5:30 and 6:30 p.m. CT.

\_\_\_ Please return with Betty Jo Keith.

\_\_\_ Please ship entry back to me. I am enclosing an additional \$10 (or prepaid label) for shipping.

Please tell us a little more about your entry. You may use the space below, or attach a separate sheet. If you wish, this information could be emailed to the internet address above. How long did it take to complete (Date begun, date finished)? What did you learn during the process? List special quilting techniques or patterns. Does it have a special theme, message or commemorate an event? If made by a group, please describe the circumstances. You might consider sharing the name or description of the fabric line, batting, or thread used in construction. For antiques entered in the Log Cabin category, please enter year made (if known) and the layout design (Barn Raising, Streak of Lightning, Straight Furrows, Lights & Darks, etc.). Thank you, we always enjoy quilt stories!

I understand reasonable care will be taken by NDSQC and the Mandan Community Center to ensure the safety of my items during the Showcase event. As an exhibitor, I am responsible for providing sufficient insurance to cover any losses. I agree that neither the ND State Quilt Council nor any of its members nor the Mandan Community Center shall be held responsible for any loss, theft, or damage to any item exhibited by me.

\_\_\_\_\_  
Exhibitor's Signature

\_\_\_\_\_  
Date

**Entry form deadline is December 31.** Please make a copy for each entry and return form(s) with appropriate entry fees (\$5 per item) and return fees, if necessary (\$10 per item or prepaid label) to:

#### ND State Quilters' Showcase

Debra Forsberg  
1509 Crestview Lane  
Bismarck ND 58501-3052

## Categories

**Bed** - *Intended for use on a twin or larger bed.  
(40x75 minimum)*

**1. Bed - Pieced**

**2. Bed - Mixed Techniques**

**Throw/Lap/Crib**—*Intended for use as such.  
Less than 230" total perimeter.*

**3. TLC—Pieced**

**4. TLC—Mixed**

**Large Wall** - *Intended for use on a wall.  
Larger than 200" perimeter.*

**5. Lg Wall – Pieced**

**6. Lg Wall – Mixed Techniques**

**Medium Wall** – *Intended for use on a wall.  
100"-200" total perimeter.*

**7. Med Wall - Pieced**

**8. Med Wall - Mixed Techniques**

**Small Wall** - *Intended for use on a wall. Less  
than 100" total perimeter.*

**9. Sm Wall – Pieced**

**10. Sm Wall – Mixed Techniques**

**11. Appliqué** - Enter any items featuring appliqué only. If necessary, we will divide into bed, wall, garments etc. as needed.

**12. Household** – table runners, candle mats, appliance covers, etc. Please share any thing you use decoratively around your home.

**13. Garments** — Show us any quilted thing you wear...and let's include purses!

**14. Log Cabin** is our traditional block for this year. We welcome both antique and newer quilts into this traditional category.



**15. Home & Hearth Challenge** – What does 'home & hearth' mean to you? Modeled after Journal quilts, we invite you to depict what home means to you in an 8.5" wide x 11" high quilt. Pictorial, abstract, or combination - let your imagination soar! In your description, please explain your choices.

## Guidelines

**Entry:** Please photocopy the entry form and enter as many categories as you wish. You may enter once per person per category. \$5 per entry. Please measure entry accurately and include measurements for all entries. (That means garments or purses need to be measured, too! This will help us to plan our displays.) Entrant is responsible for correct category. Place in the category of predominate technique. NDSQC reserves the right to alter categories when too many or too few are received in categories as listed. All entries should consist of three layers held together by thread and be constructed by no more than 2 people unless specified in the category description. (When you alone make the top and have someone else commercially quilt it=2 people.) NDSQC encourages all quilters to identify their quilts by signing the backing fabric or attaching a fabric label to the item. We will not use paper ID tags for the show, please be sure your entry is permanently identified using one of these methods.

All entries must remain on the display floor until the show closes. At that time, crews will begin a systematic tear down process which is designed to care for your quilt and deliver it into your hands as quickly as possible.

**Judging/Awards:** Having your entry judged is optional; but recommended by NDSQC to help each individual quilter improve their quilting techniques. Judged items will receive a confidential comment sheet from the judge. Qualifying entries should be registered into the proper category and meet general quilting standards. [Elizabeth Spanning of LaCenter, WA](#) will judge this year's entries prior to the show opening. A blue ribbon and \$20, red ribbon and \$15, and white ribbon and \$10 will be awarded to qualifying entries in each category. A Best of Show winner will be selected from the entries receiving blue ribbons and will receive an additional \$25. We hope to offer more special awards and may have them in place by show time. Spectators at the show will have the opportunity to select their favorite exhibit. Viewer's Choice ballots will be collected until 3 pm on Saturday. As soon as ballots are tabulated, a ribbon will be placed on the winner selected by our guests and announced over the loudspeaker.

**Security:** During show hours, NDSQC workers will patrol the display area. After show hours, the room will be locked and facility security will continue. NDSQC and display facility will not be responsible for any damage, loss or theft. Your homeowner or renter insurance may provide coverage. You should keep a photo and description of your entries to substantiate a claim.

**Consignment:** Since display items will be available for public viewing, our event is a logical option for quilters who offer their creations for sale. 20% commission will be retained by NDSQC on items sold at Showcase events. Simply indicate your selling price (including the commission) on the entry form. There will also be a separate consignment area for items not entered in the show. This area may also include antiques for sale, tops or unfinished projects.

# NEW **BEYOND STIPLING**

Attend Showcase's first ever machine quilting class with award winning teacher Elizabeth Spannring!

Learn a variety of background filler stitches to enhance your next quilting project. The first part of class will be practicing with pre-printed patterns to help guide you in creating designs to add variety and interest to the quilted surface. Then work will begin on a Stitching Sampler to showcase your new skills.

## Supply List:

Sewing machine in good working order  
Walking foot (optional)  
Freemotion foot  
Extension table to fit your machine (if you have one).  
Sewing machine needles - 80/12 Sharps  
Thread for Practice Samples - any color of medium to dark cotton thread (50-60 wt)  
Fabric sandwich consisting of top/batting/backing approximately 12"x12" for checking thread tension

Please have the following materials precut:

For practice sandwiches (kit contains twelve 8.5"x11" printed tops)

- Cut 12 - 9"x12" pieces of muslin for backings.
- Cut 12 - 9"x12" pieces of low loft battings.

Workshop time can be spent entirely on practicing free motion stitches. Supplies for the Stitch Sampler are OPTIONAL.

## Stitch Sampler - for top and backing (optional):

- Thread for Stitching Sampler - 450+ yards good quality 50 or 60 wt cotton, #30 or 40 rayon or #40, 50, 60 poly
- 50 - 1" regular safety pins
- Blue water soluble marking pen, regular tip
- Regular masking tape
- Any batting: 1 - 21"x21" square
- 1 yd of 42" wide light to medium, tone on tone or solid fabric. Choose a light colored fabric that is transparent enough that you can easily trace through it.
  - For top, cut: 1 - 20"x20" square
  - For backing, cut: 1 - 22"x22" square

**Kit Fee: \$15** (Includes 12 preprinted practice samples and traceable pattern for Stitch Sampler.)

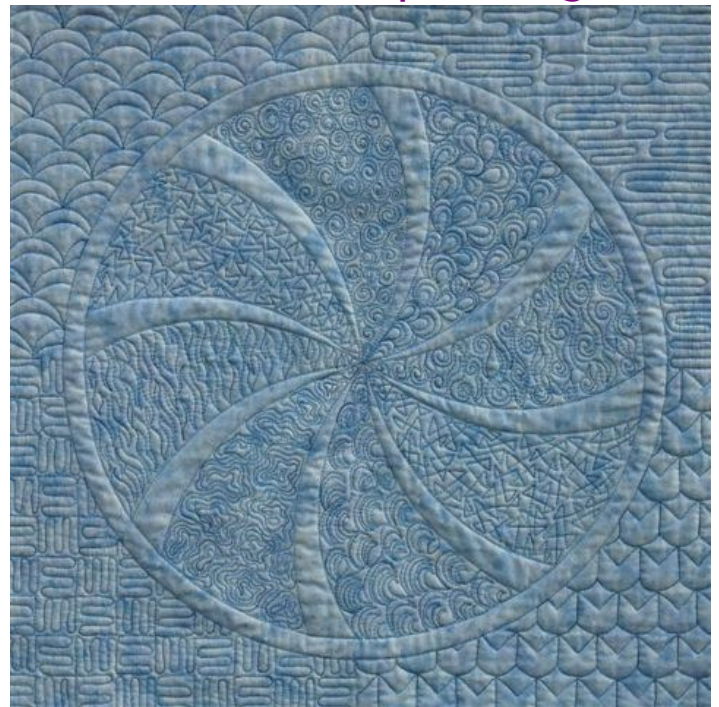
**Length: 6 hours**

**Cost: \$50**

**To Register:** Send your name, address, phone number and email address, along with a check for \$50 per person (payable to NDSQC) to:

**Linda Guidinger**  
2701 2nd Ave NW  
Minot ND 58703

*Space is limited. Register early!*



## ABOUT OUR JUDGE & TEACHER

Elizabeth Spannring is an NQA certified judge and teacher who lives in LaCenter, WA. About quilting, Elizabeth says, *"This is the craft that challenges my creativity and imagination; that allows me to be passionate and sentimental and gives meaning to my daily life."* Her award winning quilts contain machine piecing, machine appliqué, and machine trapunto. After judging our show this year, she will stay on to spend a day teaching us to go **"Beyond Stippling"** with our machine quilting.

We invite you to visit Elizabeth's website at [www.elizabethspannring.com](http://www.elizabethspannring.com) to view her lovely work.

## Reserve a Machine

J & R Vacuum and Sewing of Bismarck will provide seven Baby Loc machines for use in Beyond Stippling. Please call J & R – 1-800-371-5515 to reserve a machine. There will be someone from J & R at the class to help with any questions regarding how the machine operates."

The machines will be provided at no cost. However, they must be reserved with J & R in advance, on a first come, first served basis.

## North Dakota State Quilters' Showcase

Debra Forsberg  
1509 Crestview Lane  
Bismarck ND 58501-3052  
[www.ndsqc.org](http://www.ndsqc.org)

## VENDORS FOR SHOWCASE 2010

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### Dakota Cabin Quilts

218 S Main  
Hettinger ND 58639-7033  
701-567-4772

[www.dakotacabinquilts.com](http://www.dakotacabinquilts.com)

### Designer Fabrics

929 Main Street  
Carrington ND 58421  
701-652-3535

[www.quiltdesignerfabrics.com](http://www.quiltdesignerfabrics.com)

### Emily's Country Cottage

705 Washington Ave S  
Bemidji MN 56619  
218-444-6387

[www.emilyscountrycottage.com](http://www.emilyscountrycottage.com)

### Faye's Henhouse Quilts

37 Center Ave N  
Mayville ND 58257  
701-786-3790

[www.fayesquiltshop.com](http://www.fayesquiltshop.com)

### Prairie Rose Quilt Shop

1500 53<sup>rd</sup> Ave SW  
Minot ND 58701  
701-852-2835

[www.prairierosequiltshop.com](http://www.prairierosequiltshop.com)

### Quilt Essential

316 4th St NE  
Devils Lake ND 58301  
701-662-3634

[www.myquiltessential.com](http://www.myquiltessential.com)

### Quilt Haus

515 N 4<sup>th</sup> St  
Bismarck ND 58501  
701-751-1709

[www.bismarckquiltHaus.com](http://www.bismarckquiltHaus.com)

### Quilt-N-Stitch

PO Box 476  
Dilworth, MN 56829  
218-287-2599

[www.quilt-n-stitch.com](http://www.quilt-n-stitch.com)

### Quilts From the Heart

213 1<sup>st</sup> Ave NW  
Hazen ND 58545  
701-748-3999

[quiltsfromtheheart@westriv.com](mailto:quiltsfromtheheart@westriv.com)

### Sewing Machines Plus

322 West Main  
Mandan ND 58554  
701-663-9025

[sewing-art@hotmail.com](mailto:sewing-art@hotmail.com)

### Sip-N-Sew

22 Central Ave S  
Beach ND 58621  
866-702-9014

[sipnsew@midstate.net](mailto:sipnsew@midstate.net)

### Three Sisters Quilts & Gifts

813 1st Ave N  
New Rockford ND 58561  
701-947-5577

[threesisters@gondtc.com](mailto:threesisters@gondtc.com)

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J & R Vacuum & Sewing Center — [www.irsewfun.com](http://www.irsewfun.com)

223 E Main  
Bismarck ND 58501  
800-371-5515

2901 13th Avenue S  
Fargo ND 58103  
888-922-1158

2875 32nd Ave S  
Grand Forks ND 58201  
888-936-9200

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